



Bollard Chain 5/16" (Powder Coated)

General Description:

The R-7520 Decorative Bollard features a tapered column design with shallow fluting to complement classical architectural designs. Made from versatile ductile iron, its wide body suits larger pipe reinforcement (up to 6-5/8" diameter) for better impact protection. Bollard surfaces are protected by a durable powder coating, available in 6 standard colors, to prevent wear and corrosion. Use as fixed, stand-alone bollards or cover impact-resistant security posts.

Specifications:

Height: 35" Base Diameter: 15 3/8" Weight: 181 lbs (Bollard Only) Material: Ductile Iron Max. Interior Security Post Size: 6 5/8" x 30" (Diameter x Height)

Finish Options:

⊙ Polyester Powdercoated

See Reliance Foundry's standard color options at: www.reliance-foundry.com/bollard/colors-bollards

Installation Options:

- Fixed Anchor Casting in New Concrete (see sheet 2 of 9)
- O Fixed Concrete Insert Anchor in Existing Concrete (see sheet 3 of 9)
- O Fixed Adhesive Anchor in Existing Concrete (see sheet 4 of 9)
- Fixed Anchor Casting with Concrete Form (see sheet 5 of 9)
- Post Cover New Post in New Concrete (see sheet 6 of 9)
- Post Cover New Post in Existing Concrete (see sheet 7 of 9)
- ^O Post Cover Existing Post with Adhesive Anchor (see sheet 8 of 9)
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Care and Maintenance:

Reliance's line of bollards are finished with a long-lasting powder-coating. Proper care and maintenance are required. Regularly-performed inspections and routine cleaning will ensure that a bollard retains its aesthetic appeal and does not become damaged by the elements.

See Reliance Foundry's maintenance guide at: www.reliance-foundry.com/bollard/maintenance-bollards

		IANCE FOUNDRY				
	Unit 207, 6450 - 148 Street, Surrey, BC V3S 7G7, Canada 1-877-789-3245 info@reliance-foundry.com www.reliance-foundry.com					
TITLE						
Bollard R-7520						
SIZE		DWG NO	REV			
C		R7520	C4			

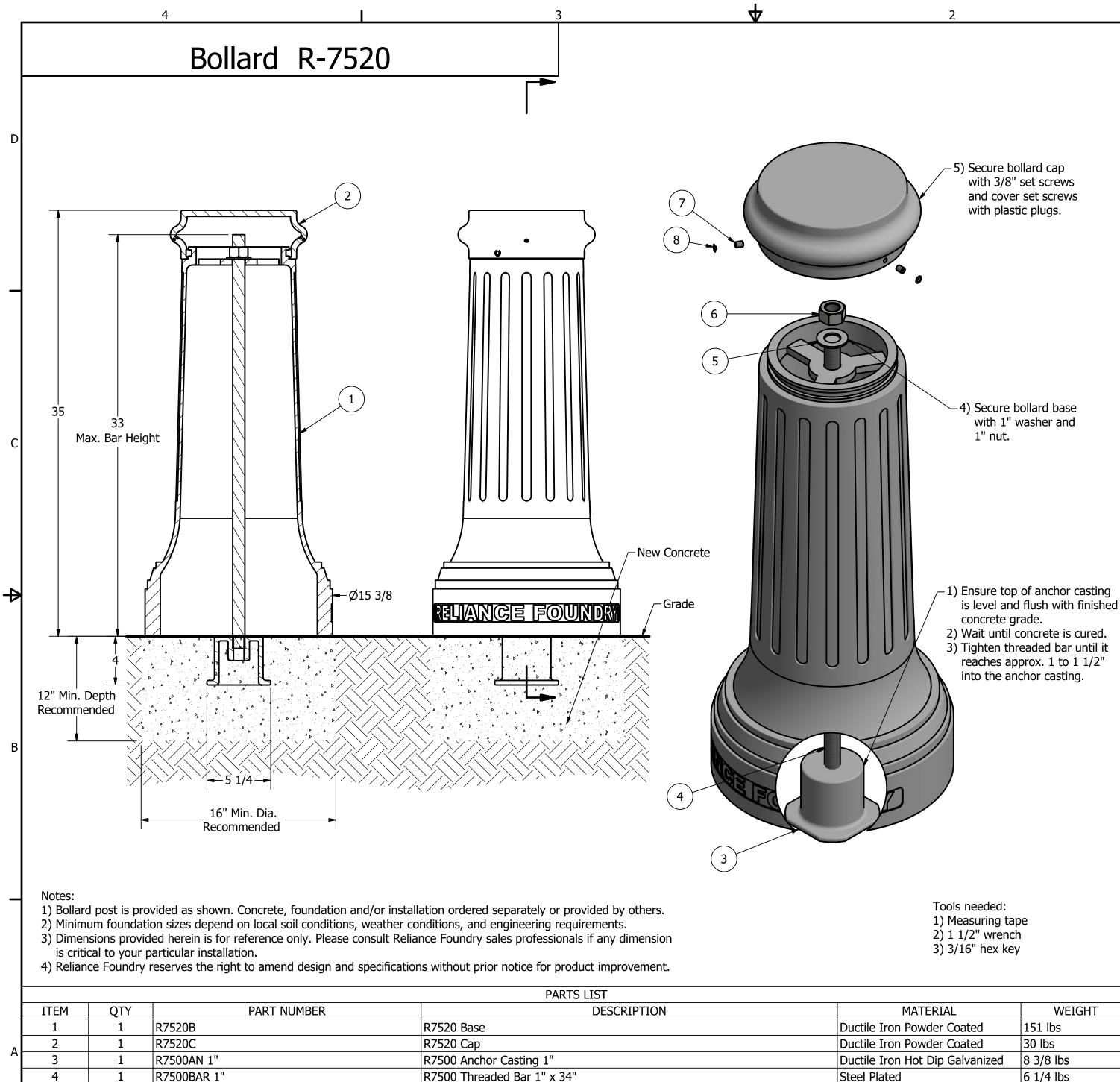
SHEET 1 OF 9

1

NOT TO SCALE



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Washer 1" OD 2"

Polyethylene Plug 3/8"

Hexagon Socket Set Screw 3/8" x 1/2"

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Hex Nut 1"

5

6

7

8

Polyethylene Plug 3/8"

Washer 1" OD 2" Thick 1/8"

Hex Nut 1" - requires 1 1/2" wrench

Hexagon Socket Set Screw 3/8" x 1/2" - requires 3/16" hex key

4

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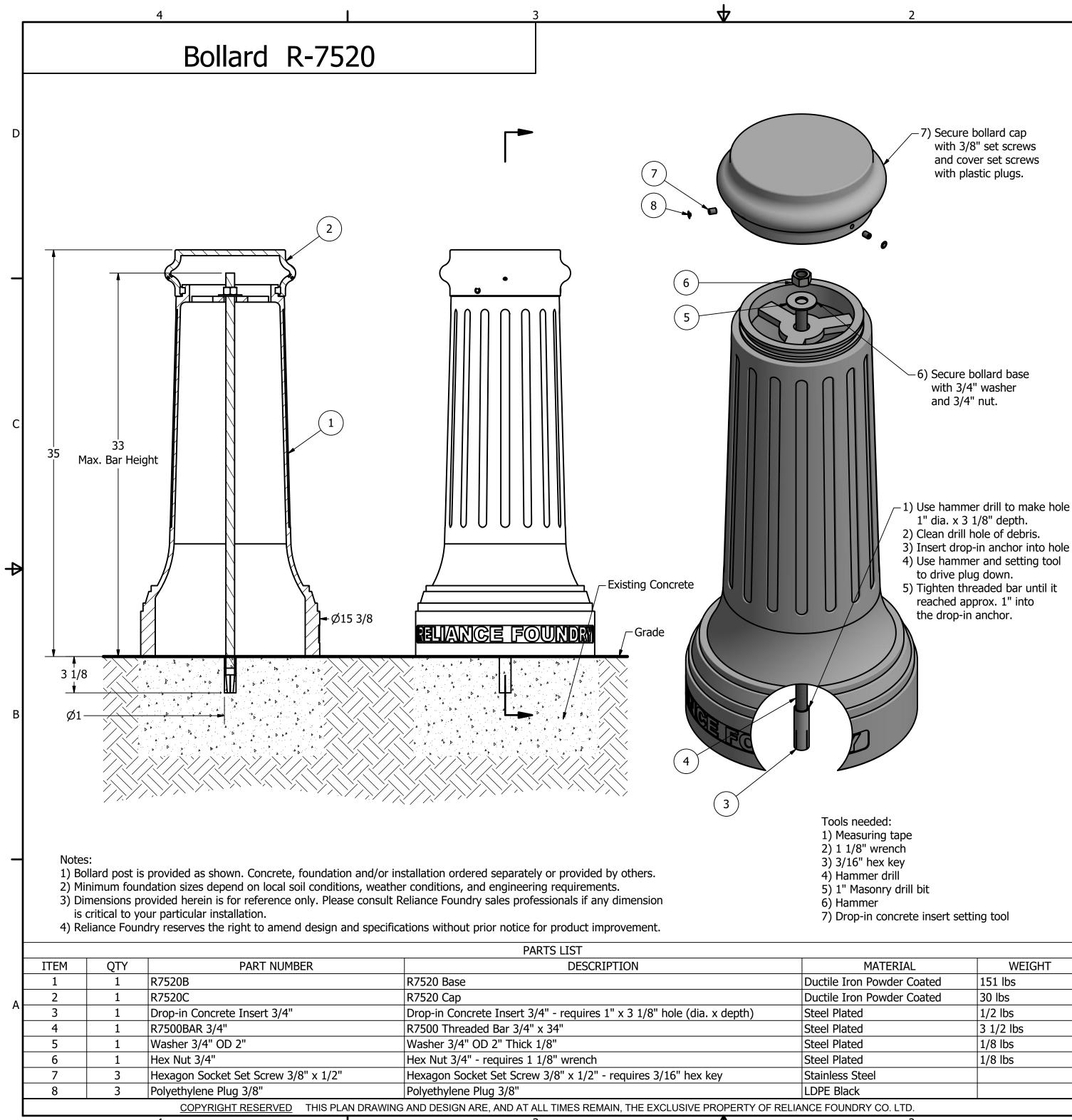
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— SINCE 1925 — Unit 207, 6450 - 148 Street, Surrey, BC V3S 7G7, Canada 1-877-789-3245 info@reliance-foundry.com WEIGHT www.reliance-foundry.com TITLE Bollard R-7520 6 1/4 lbs 1/8 lbs Steel Plated 1/4 lbs Steel Plated SIZE DWG NO REV Stainless Steel С R7520 C4 LDPE Black THIS PLAN DRAWING AND DESIGN ARE, AND AT ALL TIMES REMAIN, THE EXCLUSIVE PROPERTY OF RELIANCE FOUNDRY CO. LTD. NOT TO SCALE SHEET 2 OF 9 1



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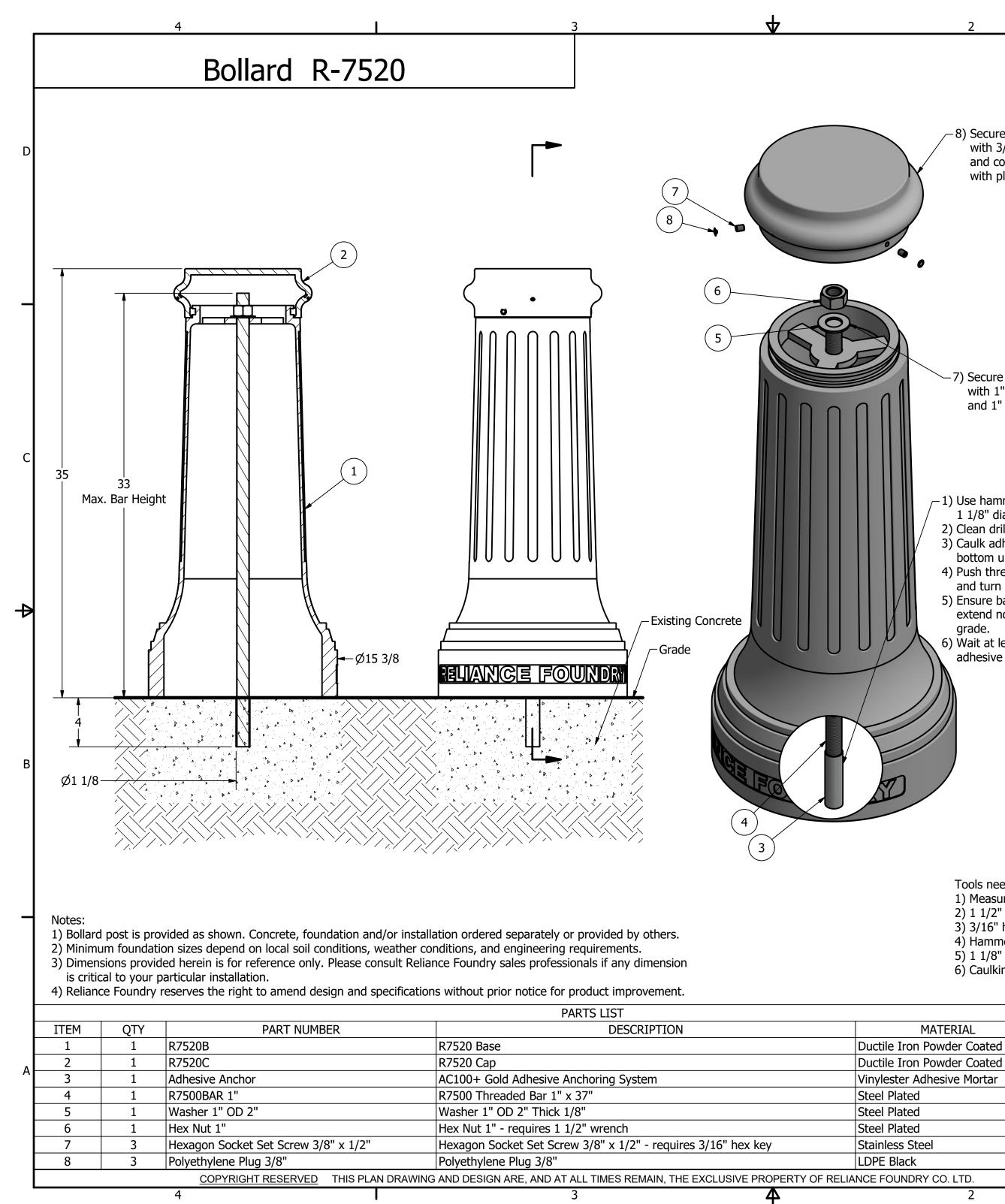
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TITLE		E	Bollard	R-7	7520	
SIZE			DWG NO			REV
С			R7520			C4
NOT TO SCALE					SHEET 3 OF 9	



8) Secure bollard cap with 3/8" set screws and cover set screws with plastic plugs. 7) Secure bollard base with 1" washer and 1" nut. -1) Use hammer drill to make hole 1 1/8" dia. x 4" depth. 2) Clean drill hole of debris. 3) Caulk adhesive into hole from bottom up and fill 1/4 full. 4) Push threaded bar into adhesive and turn to ensure bonding. 5) Ensure bar is perpendicular and extend no more than 33" above grade. 6) Wait at least 45 minutes for adhesive to set. Tools needed: 1) Measuring tape 2) 1 1/2" wrench 3) 3/16" hex key 4) Hammer drill 5) 1 1/8" Masonry drill bit 6) Caulking gun and utility knife

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WEIGHT

TITLE

151 lbs

6 7/8 lbs

1/8 lbs

1/4 lbs

30 lbs 5/8 lbs

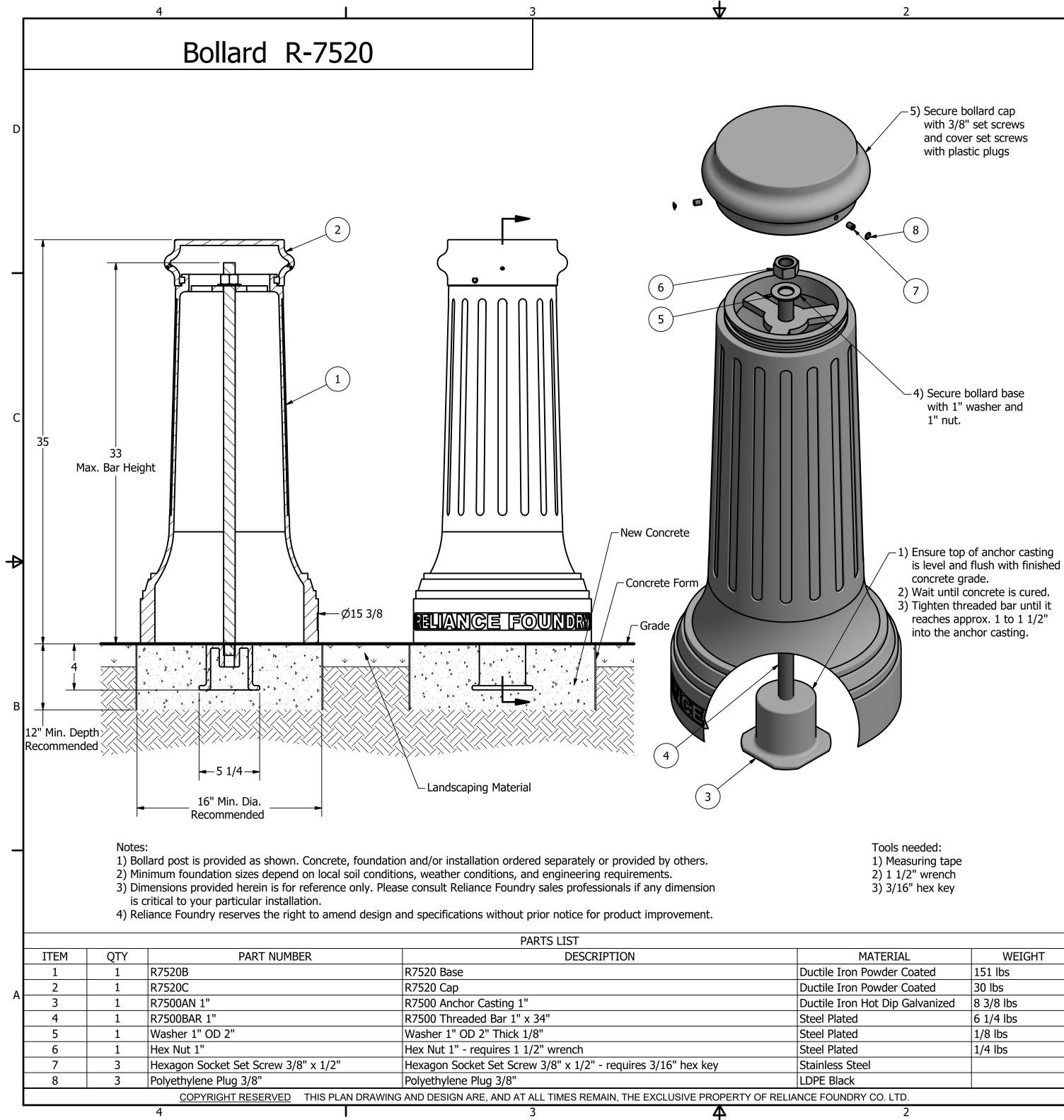
MATERIAL



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Bollard	R-7520
Bollard	R-7520

SIZE		DWG NO			REV
С		R7520			C4
NOT TO) SCALE		SHEE	T 4 OF 9	
			1		





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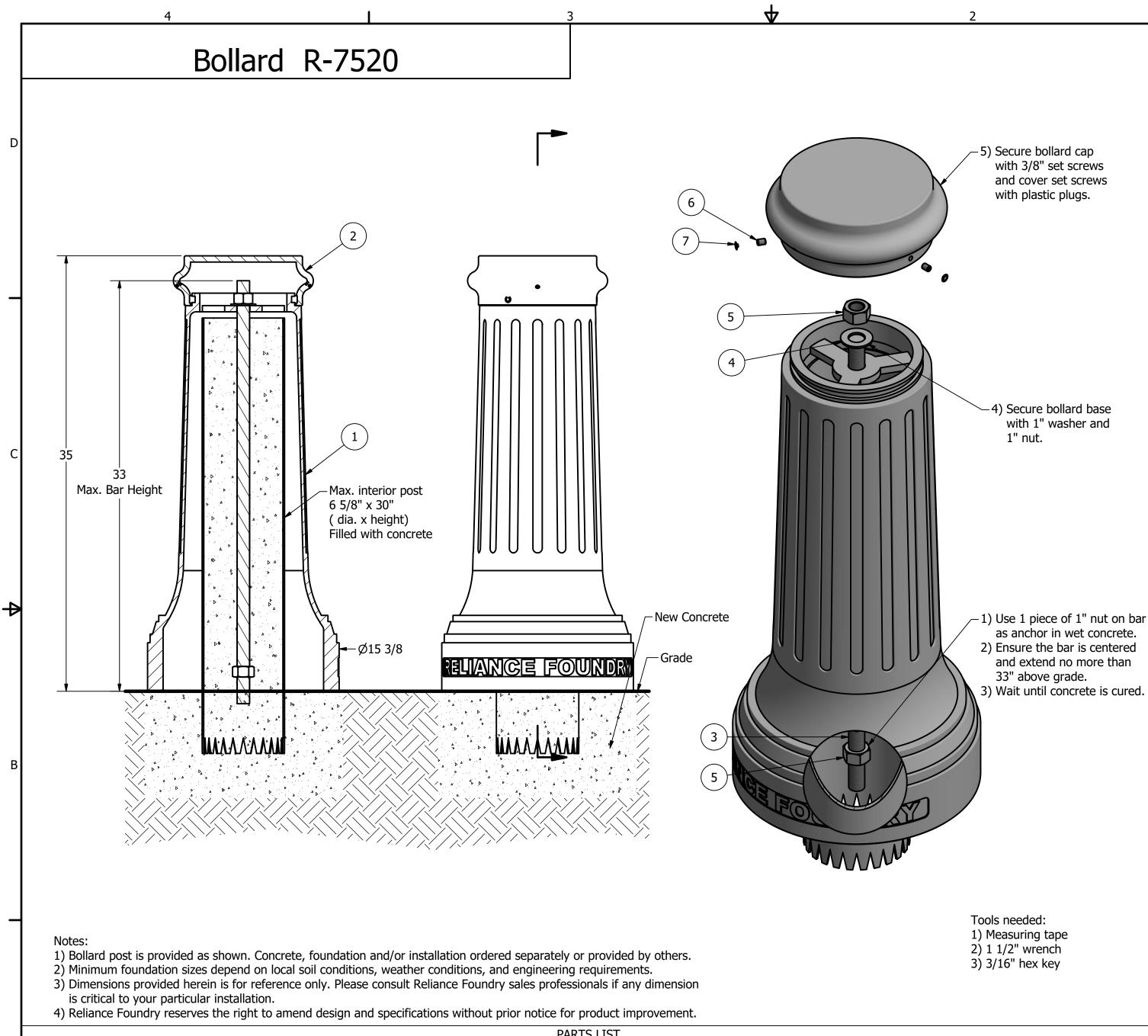
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0 lbs	TITLE						
3/8 lbs							
1/4 lbs			E	Bollard	R-7	7520	
/8 lbs			_				
/4 lbs							_
	SIZE			DWG NO			REV
	- C			R7520			C4
	NOT TO	NOT TO SCALE				SHEET 5 OF 9	
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	FARTS LIST							
	ITEM QTY PART NU		PART NUMBER	1BER DESCRIPTION				
_	1	1 1 R7520B		R7520 Base	Ductile Iro			
~	2	1	R7520C	R7520 Cap	Ductile Iro			
	3	1	R7500BAR 1"	R7500 Threaded Bar 1" x 34"	Steel Plate			
4 1 Washer 1" OD		1	Washer 1" OD 2"	Washer 1" OD 2" Thick 1/8"	Steel Plate			
	5 2 Hex Nut 1"		Hex Nut 1"	Hex Nut 1" - requires 1 1/2" wrench	Steel Plate			
	6	3	Hexagon Socket Set Screw 3/8" x 1/2"	Hexagon Socket Set Screw 3/8" x 1/2" - requires 3/16" hex key	Stainless S			
	7	3	Polyethylene Plug 3/8"	Polyethylene Plug 3/8"	LDPE Black			
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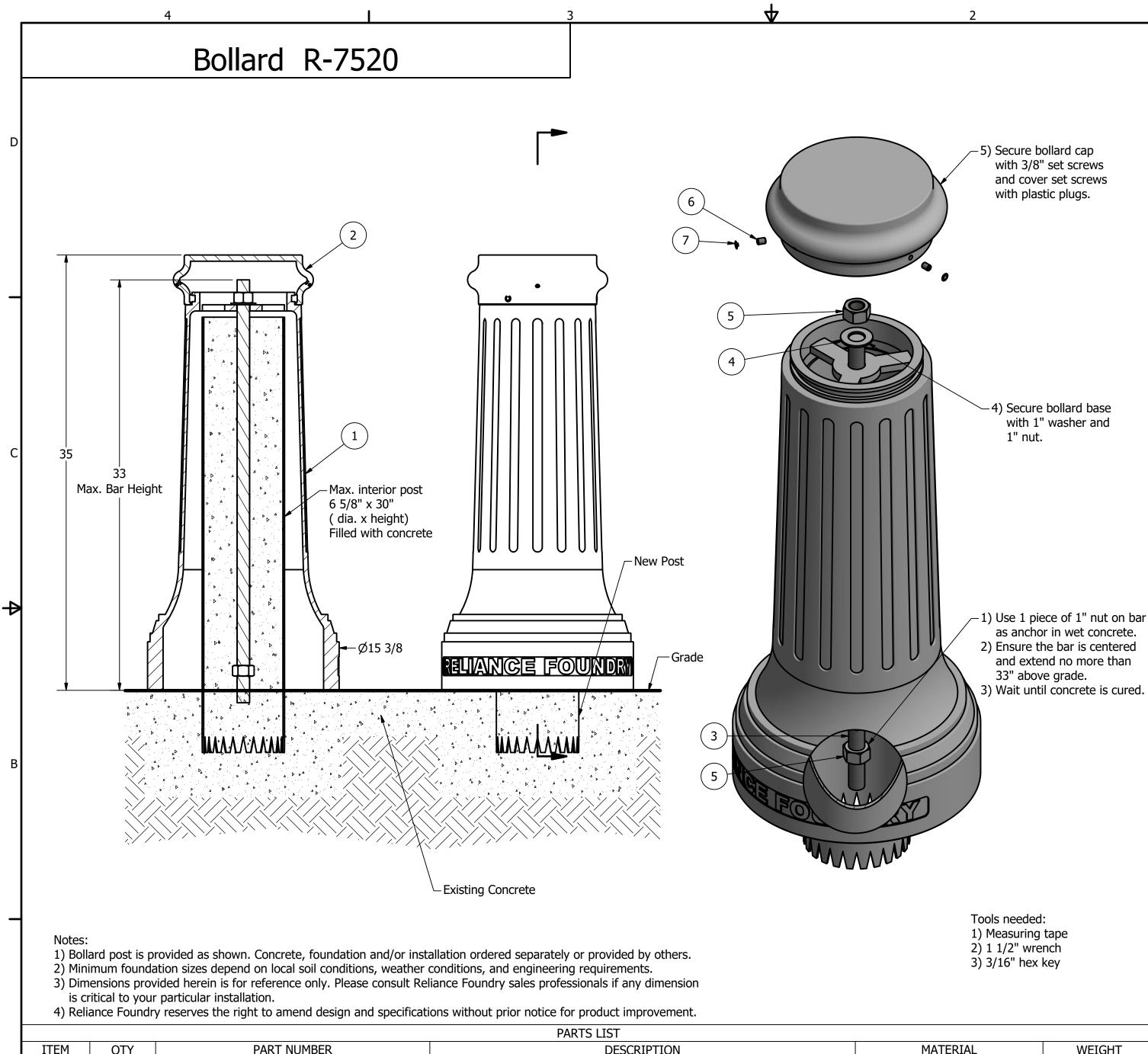
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MATERIAL	WEIGHT		www.reliance-foundry.co	<u>om</u>
ron Powder Coated	151 lbs	TITLE		
ron Powder Coated	30 lbs			
ted	6 1/4 lbs		Bollard R-75	20
ted	1/8 lbs			
ted	1/4 lbs			
s Steel		SIZE	DWG NO	REV
nck		C	R7520	C4
NDRY CO. LTD.		NOT TO SCALE	SHEE	et 6 of 9
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	PARTS LIST							
	ITEM QTY PART NUM		PART NUMBER	DESCRIPTION				
	1	1	R7520B	R7520 Base	Ductile Iro			
A	2	1	R7520C	R7520 Cap	Ductile Iro			
	3	1	R7500BAR 1"	R7500 Threaded Bar 1" x 34"	Steel Plate			
4		1	Washer 1" OD 2"	Washer 1" OD 2" Thick 1/8"	Steel Plate			
	5	2	Hex Nut 1"	Hex Nut 1" - requires 1 1/2" wrench	Steel Plate			
	6	3	Hexagon Socket Set Screw 3/8" x 1/2"	Hexagon Socket Set Screw 3/8" x 1/2" - requires 3/16" hex key	Stainless S			
	7	3	Polyethylene Plug 3/8"	Polyethylene Plug 3/8"	LDPE Black			
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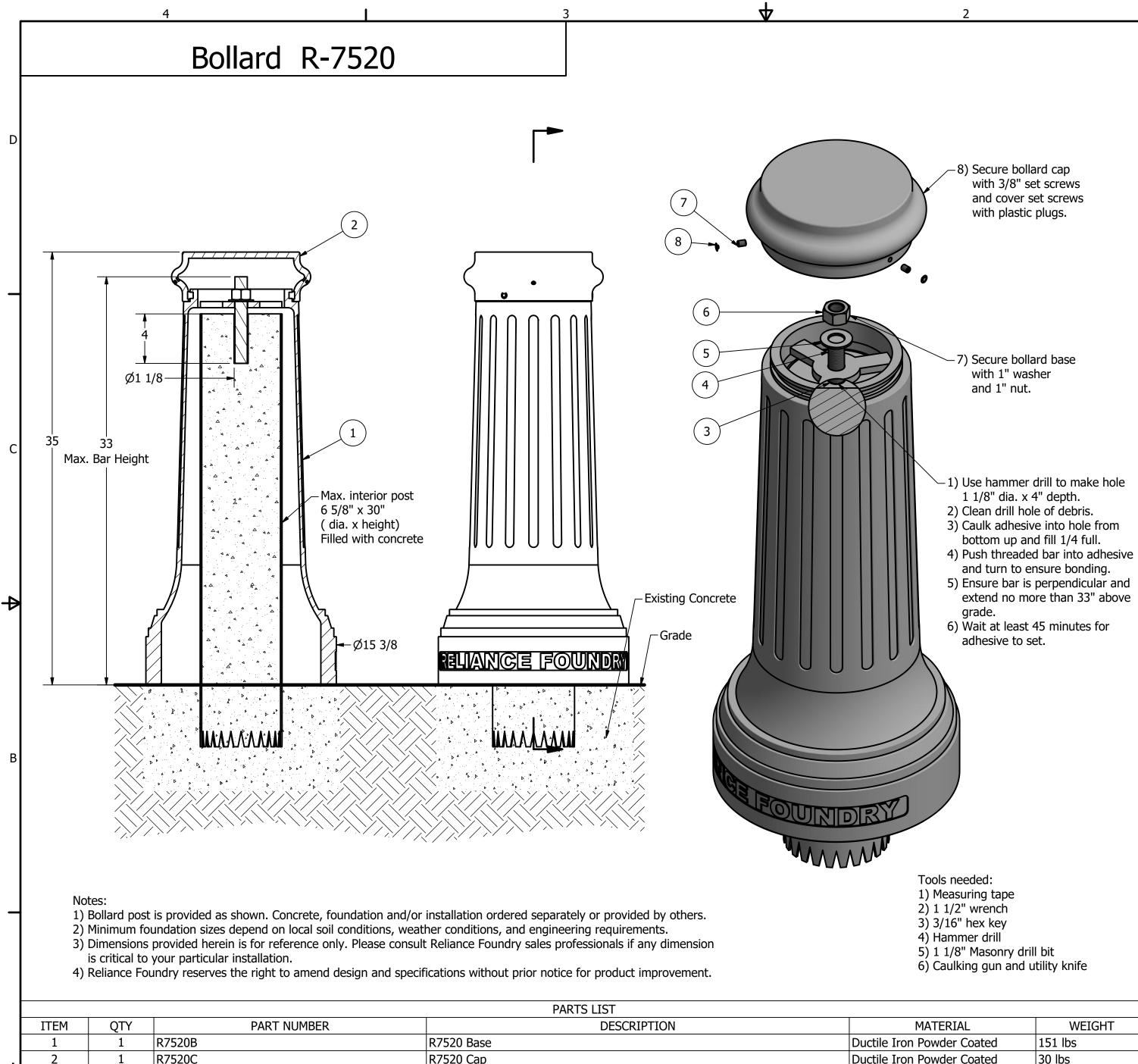
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ted	1/8 lbs							
ted	1/4 lbs							
s Steel		SIZE	DWG NO	REV				
ack			R7520	C4				
NDRY CO. LTD.		NOT TO SCALE	SHEET 7	OF 9				
2			1					



	ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL			
	1	1	R7520B	R7520 Base	Ductile Iron Powder Coated			
	2	1	R7520C	R7520 Cap	Ductile Iron Powder Coated			
A	3	1	Adhesive Anchor	AC100+ Gold Adhesive Anchoring System	Vinylester Adhesive Mortar			
	4	1	R7500BAR 1"	R7500 Threaded Bar 1" Custom Order Length	Steel Plated			
	5	1	Washer 1" OD 2"	Washer 1" OD 2" Thick 1/8"	Steel Plated			
	6	1	Hex Nut 1"	Hex Nut 1" - requires 1 1/2" wrench	Steel Plated			
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	8	3	Polyethylene Plug 3/8"	Polyethylene Plug 3/8"	LDPE Black			
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B	ollard	R-7520		A
C	DWG NO		REV	
F	R7520		C4	

SHEET 8 OF 9

NO	г то	SCALE

TITLE

SIZE

С

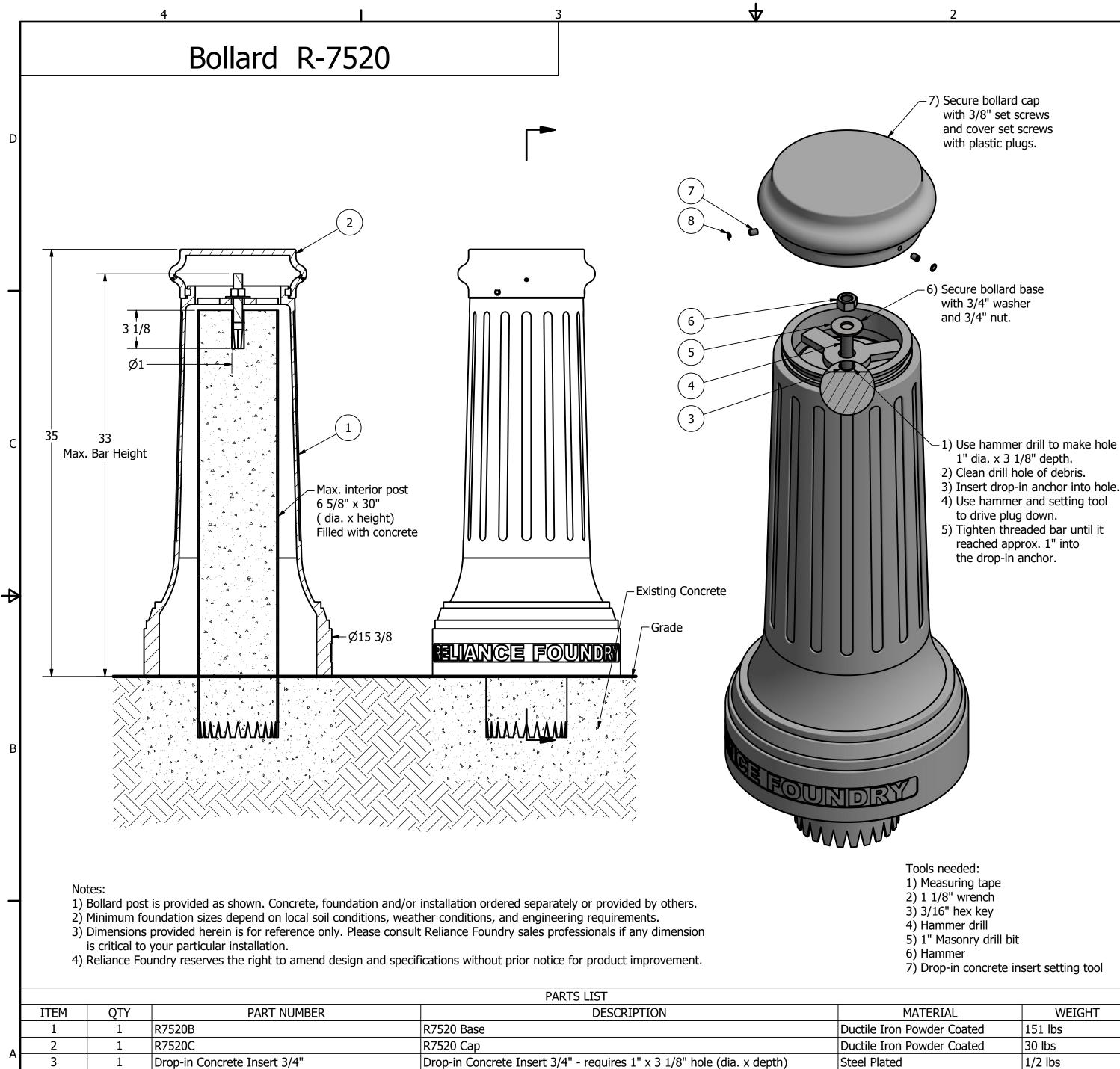
30 lbs

5/8 lbs

1/8 lbs

1/4 lbs

TBD



				PARTS LIST					
		-	-	PARISLISI					
	ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL				
	1	1	R7520B	R7520 Base	Ductile Iron Powder Coa				
A	2	1	R7520C	R7520 Cap	Ductile Iron Powder Coa				
	3	1	Drop-in Concrete Insert 3/4"	Drop-in Concrete Insert 3/4" - requires 1" x 3 1/8" hole (dia. x depth)	Steel Plated				
	4	1	R7500BAR 3/4"	R7500 Threaded Bar 3/4" Custom Order Length	Steel Plated				
	5	1	Washer 3/4" OD 2"	Washer 3/4" OD 2" Thick 1/8"	Steel Plated				
	6	1	Hex Nut 3/4"	Hex Nut 3/4" - requires 1 1/8" wrench	Steel Plated				
	7	3	Hexagon Socket Set Screw 3/8" x 1/2"	Hexagon Socket Set Screw 3/8" x 1/2" - requires 3/16" hex key	Stainless Steel				
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Care and Maintenance:

Reliance's line of bollards are finished with a long-lasting powder-coating. Proper care and maintenance are required. Regularly-performed inspections and routine cleaning will ensure that a bollard retains its aesthetic appeal and does not become damaged by the elements.

See Reliance Foundry's maintenance guide at: www.reliance-foundry.com/bollard/maintenance-bollards

> **RELIANCE FOUNDRY** — SINCE 1925 —

Unit 207, 6450 - 148 Street, Surrey, BC V3S 7G7, Canada 1-877-789-3245 info@reliance-foundry.com www.reliance-foundry.com

TITLE

TBD

1/8 lbs

1/8 lbs

IIILE		E	Bollard	R-7	7520		A
SIZE			DWG NO			REV	
С			R7520			C4	
NOT TO SCALE					SHEET 9 OF 9		

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